SeaDental®
Your smile is supported

HeraCeram® Zirkonia 750

Ceramic for veneering zirconia and lithium disilicate frameworks

KULZER
MITSUI CHEMICALS GROUP

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- **Optically perfect – with high-purity quartz glass**
- **Technically perfect – with a stabilised leucite structure (SLS)**
- **Simply perfect – with a consistent processing philosophy**

IMPORTANT: The firing temperatures quoted here are guidelines only. Deviations may occure due to differences in furnace performance and may have to be compensated for if necessary.

General Firing programmes

	For Zirconiumdioxide-Frameworks						For Lithium-Disilicate-Frameworks					
	Adhesive	Margin HM	Dentine1	Dentine2	Glaze	Correction COR/LM	Adhesive	Margin HM	Dentine1	Dentine2	Glaze	Correction COR/LM
Preheating or staring temperature[°C]	500	500	500	500	500	500	400	400	400	400	400	400
Predrying and pre-heating time [min]	6	6	6	6	5	5	6	6	6	6	5	5
Heat rate [°C/min]	75	60	60	60	60	60	50	50	50	50	60	50
Final temp. [°C]	800	780	750	745	725	720	750	780	750	745	725	715
Holding time [°C]	2	1	1	1	0.5-1	1	1	1	1	1	0.5-1	1
Vacuum start [°C]	500	500	500	500	–	500	400	400	400	400	–	400
Vacuum tim stop [°C]	800	780	750	745	–	720	750	780	750	745	–	715

Everyday
A – D Shades

Reliable reproduction of classic A – D shadesEveryday

- Dentine Incisal set and/or Chroma dentine set

Optional:
- Stains set universal

Personalised

Patient specific shade adjustment

- Dentine Incisal set and/or Chroma dentine set

Optional:
- Stains set universal

+
- Increaser set
- Enhancer set

Our starter set: First-Touch set (A2; A3; A3,5)

Matrix

Truly natural for highly individualised restorations.

- Dentine Incisal set and/or Chroma dentine set

Optional:
- Stains set universal

+
- Matrix set

Special

Special applications

- Margin set
- Bleach shades
- Gingiva set